54006/4	1	DECOILER 5 t
		Motorized decoiler hydraulic opening 5 t
28502	2	STRIP GUIDING UNIT
		Strip guiding unit at the roll former's entrance
9001A	3	STRAIGHTENER
54019E	4	LOOP CONTROL CONTACT TYPE
10002A	5	FEEDER WITH ROLLS
4H	6	
240.50A	7	ROLL FORMING LINE PME100/700/16T TYPE
О3	8	SPECIAL CUTTING DIE









PIEMME



PRODUCTION LINE W TYPE CANTILEVERS



Roll forming line for the production of profiles for cantilever racking shelves, intended for storing long profiles. These structures are alternatives to pallet racking, for longer profiles.

Cantilever racking can be single-sided if picking is possible on one side only, and is usually positioned close to the walls; they are two-sided if picking is possible on 2 sides, with handling elements between the different aisles.



Line direction Right-Left					
Line colour	b	lu RAK 501	RAL		
Production		6 mt/min	m/min.		
Thickness		2-5 mm	mm		







